

ALGEMENE INFO ACRYLAAT PLATEN XT
GENERALITES SUR LES PANNEAUX EN ACRYLATE XT
GENERAL INFO ON ACRYLIC SHEETS XT

BESCHERMFOLIE: Acrylaat platen worden van beschermfolie voorzien.

- Onderzijde: transparant-blaauwe folie.
- Bovenzijde: transparante folie.

KLEURSPECIFICATIE: Kleur en lichtdoorlaat zijn gebaseerd op een referentiedikte en variëren dus in functie van de dikte.

FILM DE PROTECTION: Les panneaux en acrylate sont pourvus d'un film de protection sur les deux faces.

- Face inférieure: film transparent bleu.
- Face supérieure: film transparent incolore.

SPECIFICATION DES COLORIS

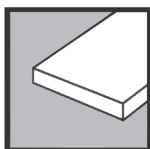
Le coloris et la transmission lumineuse sont basés sur une épaisseur référentielle et varient donc en fonction de l'épaisseur.

PROTECTION FILM : acrylic sheets are provided with a protection film.

- lower side : transparent blue film
- upper side : transparent film

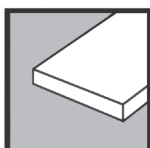
COLOUR SPECIFICATIONS

Colour and light transmission are based on thickness references and vary in relation tot the thickness.



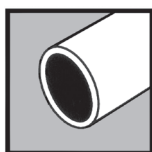
GLASHELDER
TRANSPARENT
TRANSPARENT

REF.	L x B x s	€/M ²
200-10000	3050 x 2050 x 1,5	33.55
200-10000	3050 x 2050 x 2	41.61
200-10000	3050 x 2050 x 3	54.64
200-10000	3050 x 2050 x 4	73.17
200-10000	3050 x 2050 x 5	90.89
200-10000	3050 x 2050 x 6	109.01
200-10000	3050 x 2050 x 8	146.94
200-10000	3050 x 2050 x 10	187.40
200-10000	4000 x 2050 x 3	54.64
200-10000	4000 x 2050 x 4	73.17
200-10000	4000 x 2050 x 5	90.89



OPAAL
OPALIN
OPALE

REF.		L x B x s	€/M ²
200-27006 (008)	68%	3050 x 2050 x 3	57.41
200-27006 (008)	68%	3050 x 2050 x 4	80.64
200-27007 (010)	50%	3050 x 2050 x 3	57.41
200-27007 (010)	50%	3050 x 2050 x 4	80.64
200-27008 (012)	+/-38%	3050 x 2050 x 2	43.68
200-27008 (012)	+/-38%	3050 x 2050 x 3	57.41
200-27008 (012)	+/-38%	3050 x 2050 x 4	80.64
200-27008 (012)	+/-38%	3050 x 2050 x 5	95.41
200-27008 (012)		4000 x 2050 x 3	57.41
200-27008 (012)		4000 x 2050 x 4	80.64
200-27008 (012)		4000 x 2050 x 5	95.41



BUIZEN
TUYAUX
PIPES

D 7 - 40 mm : L = 2000 mm

D 44 - 250 mm : L = 2050 mm

Toleranties / tolérances / tolerances:

s: 1.50 mm +/- 0.25 mm
2.00 - 2.50 mm +/- 0.30 mm
3.00 mm +/- 0.30 - 0.35 mm
4.00 mm +/- 0.35 - 0.40 mm
5.00 mm +/- 0.40 - 0.55 mm

D: 5 - 25 mm +/- 0.3 mm
30 - 40 mm +/- 0.5 mm
50 - 70 mm +/- 0.8 mm
80 - 90 mm +/- 0.9 mm
100 - 120 mm +/- 1.2 mm
133 - 139 mm +/- 1.3 mm
150 - 180 mm +/- 1.5 mm
200 - mm +/- 2.0 mm

D	s	d	PN	€/M
7	1.00	5.0	6.0	5.84
8	2.00	4.0	9.0	4.07
10	1.00	8.0	-	2.68
10	1.50	7.0	6.5	3.03
10	2.00	6.0	8.0	3.68
12	1.00	10.0	4.0	2.81
12	2.00	8.0	7.0	3.68
12	3.00	6.0	9.0	4.69
13	1.50	10.0	5.0	3.26
13	2.00	9.0	6.5	4.07
14	2.00	10.0	-	4.37
14	3.00	8.0	-	5.40
15	2.00	11.0	5.5	4.91
15	2.50	10.0	7.0	5.34
15	3.00	9.0	-	5.69
16	2.00	12.0	5.5	5.11
18	2.00	14.0	-	4.53
18	3.00	12.0	-	6.55
20	2.00	16.0	4.5	6.53
20	3.00	14.0	6.5	8.30
22	2.00	18.0	-	7.01
22	3.00	16.0	-	8.64
24	2.00	20.0	-	7.50
24	3.00	18.0	-	9.20
25	2.00	21.0	3.5	7.74
25	3.00	19.0	5.5	9.94
26	2.00	22.0	-	7.92
26	3.00	20.0	-	10.15
28	2.00	24.0	-	8.06
28	3.00	22.0	-	10.53
30	2.00	26.0	3.0	8.30
30	3.00	24.0	-	10.80
30	4.00	22.0	-	12.78
30	5.00	20.0	7.0	15.81
32	2.00	28.0	-	8.44
32	3.00	26.0	-	12.24
32	4.00	24.0	-	15.34
34	2.00	30.0	-	8.63
34	3.00	28.0	-	12.94
36	2.00	32.0	-	9.29
36	3.00	30.0	-	13.55
38	3.00	32.0	3.5	13.83

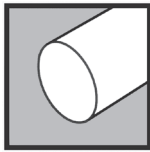
D	s	d	PN	€/M
40	2.00	36.0	2.5	10.39
40	3.00	34.0	3.5	14.41
40	4.00	32.0	4.5	17.41
40	5.00	30.0	5.5	22.27
44	3.00	38.0	-	19.29
44	4.00	36.0	-	22.39
44	5.00	34.0	-	25.81
45	3.00	39.0	-	19.34
50	2.00	46.0	2.0	15.45
50	3.00	44.0	3.0	19.91
50	4.00	42.0	-	24.29
50	5.00	40.0	4.5	29.20
56	3.00	50.0	-	21.83
56	4.00	48.0	-	28.64
60	2.00	56.0	1.5	19.78
60	3.00	54.0	2.5	23.55
60	4.00	52.0	3.0	29.20
60	5.00	50.0	4.0	38.49
64	2.00	60.0	-	19.34
64	3.00	58.0	-	25.45
64	4.00	56.0	-	31.68
64	5.00	54.0	-	38.33
70	2.00	66.0	-	22.39
70	3.00	64.0	2.0	26.80
70	4.00	62.0	-	34.02
70	5.00	60.0	3.5	40.11
76	3.00	70.0	-	30.17
76	4.00	68.0	-	37.01
76	5.00	66.0	-	41.57
80	2.00	76.0	-	25.43
80	3.00	74.0	2.0	30.82
80	4.00	72.0	2.0	38.33
80	5.00	70.0	2.5	46.59
90	2.00	86.0	-	27.31
90	3.00	84.0	2.0	35.68
90	4.00	82.0	2.0	44.60
90	5.00	80.0	-	54.68
100	2.00	96.0	-	35.49
100	3.00	94.0	2.5	39.70
100	4.00	92.0	1.5	50.68
100	5.00	90.0	2.0	59.61
110	3.00	104.0	2.5	42.97
110	4.00	102.0	-	53.32
110	5.00	100.0	1.5	65.27

D	s	d	PN	€/M
120	3.00	114.0	0.5	42.57
120	4.00	112.0	-	55.02
120	5.00	110.0	1.5	68.83
125	3.00	121.0	-	44.05
125	4.00	117.0	-	57.88
125	5.00	115.0	-	73.03
130	3.00	124.0	-	45.55
130	4.00	122.0	-	60.59
130	5.00	120.0	-	74.39
134	3.00	128.0	-	47.82
134	4.00	126.0	-	61.89
134	5.00	124.0	-	77.02
150	3.00	144.0	0.5	55.43
150	4.00	142.0	-	72.86
150	5.00	140.0	1.5	89.04
160	3.00	154.0	-	56.95
160	4.00	152.0	-	74.48
160	5.00	150.0	-	97.29
170	3.00	164.0	-	60.59
170	4.00	162.0	-	80.45
170	5.00	160.0	-	98.29
180	3.00	174.0	-	67.13
180	4.00	172.0	1.2	87.25
180	5.00	170.0	-	104.37
185	3.00	179.0	-	67.71
185	4.00	177.0	-	86.15
185	5.00	175.0	-	107.22
200	3.00	194.0	-	71.32
200	4.00	192.0	0.5	94.01
200	5.00	190.0	-	116.70
220	3.00	214.0	-	87.25
220	4.00	212.0	-	110.04
220	5.00	210.0	-	136.63
240	3.00	234.0	-	92.04
240	4.00	232.0	-	120.24
240	5.00	230.0	-	142.33
250	3.00	244.0	-	104.23
250	4.00	242.0	-	124.28
250	5.00	240.0	-	155.62
300	4.00	292.0	-	232.00
300	5.00	290.0	-	285.30
300	6.00	288.0	-	347.12



acrylaat XT
acrylate XT
acrylate XT

PMMA



RONDE VOLSTAVEN
BARRES PLEINES RONDES
FULL ROUND RODS

TRANSPARANT
TRANSPARENT
TRANSPARENT

L = 2000 mm

D	TOL.	€/M	D	TOL.	€/M
2	+0.5/-0	2.10	25	+1.0/-0	32.53
3	+0.5/-0	1.82	28	+1.3/-0	41.50
4	+0.8/-0	1.69	30	+1.3/-0	44.10
5	+0.8/-0	1.73	35	+1.3/-0	61.87
6	+0.8/-0	2.27	40	+1.3/-0	81.33
8	+0.8/-0	3.35	50	+1.3/-0	127.47
10	+0.8/-0	5.03	60	+1.5/-0	207.44
12	+1.0/-0	7.24	65	+1.5/-0	333.59
15	+1.0/-0	10.37	70	+1.5/-0	276.55
18	+1.0/-0	14.37	75	+1.5/-0	338.31
20	+1.0/-0	17.08	80	+1.5/-0	383.05



VIERKANTSTAVEN
BARRES CARREES
SQUARE RODS

TRANSPARANT
TRANSPARENT
TRANSPARENT

L = 2000 mm

D	TOL.	€/M
10	+0.75	8.92
12	+0.75	15.36
15	+0.75	20.16
20	+1.00	31.45
25	+1.00	49.55
30	+1.30	81.65

ALGEMENE INFO ACRYLAAT PLATEN GEGOTEN
GENERALITES SUR LES PANNEAUX EN ACRYLATE COULE
GENERAL INFO ON CAST ACRYLIC SHEETS

BESCHERMFOLIE

Gegoten Acrylaat platen zijn voorzien van een beschermfolie.

- Onderzijde van de platen: witte folie
- Bovenzijde van de gladde platen: blauwe folie
- Bovenzijde satijn en tweezijdig gestructureerd: glasheldere folie.

SPECIALE PRODUCTIES

Dit leveringsprogramma toont de standaard artikelen. Afwijkende formaten, diktes of kleuren kunnen eventueel op bestelling worden geproduceerd, mits aan de volgende regels wordt voldaan:

1. Voor niet standaard artikelen geldt over het algemeen een toeslag op de prijs van standaardartikelen.
2. De kleinste productiehoeveelheid is één complete charge. Een charge omvat 15 à 20 platen. Er dient steeds een complete productie-charge te worden afgenomen. Het aantal platen dat geleverd wordt, is afhankelijk van de productieresultaten. Er kunnen zaagplaten (platen met aangetekende fouten) bij zijn.

HALVE PLAATFORMATEN

De gekleurde platen en specialiteiten (m.u.v. metallic) zijn ook leverbaar op de halve formaten 2030 x 1525 mm of 2000 x 1500 mm. De genoemde m² prijs wordt dan verhoogd met 10%.

FILM DE PROTECTION

Les panneaux en acrylate coulé sont pourvus d'un film de protection sur les deux faces.

- Face inférieure des panneaux: film blanc
- Face supérieure des panneaux lisses: film bleu
- Face supérieure satinée ou panneau aux deux faces structurées: film transparent.

FABRICATIONS SPECIALES

Ce programme de livraison présente les articles standards. Des formats, épaisseurs ou coloris qui s'en écartent peuvent éventuellement être fabriqués sur commande et ce, dans les conditions suivantes:

1. Pour les articles non standards, en général, seul un supplément est exigé sur le prix des articles standards.
2. La quantité minimale à produire est une charge complète équivalant 15 à 20 panneaux. La charge produite doit toujours être acceptée dans son intégralité. Le nombre de panneaux livrés dépend des résultats de la production. Le lot peut contenir des panneaux sanctionnés (panneaux marqués du fait de leurs manquements)

PANNEAUX EN DEMI-FORMATS

Les panneaux colorés et les spécialités (par ex. les coloris métallisés) sont aussi livrables en demi-formats, tels que 2030 x 1525 mm et 2000 x 1500 mm. Le prix au m² mentionné dans le tarif est majoré de 10 %

PROTECTION FILM

Cast acrylic sheets are provided with a protection film.

- lower side : white film
- upper side smooth sheets : blue film
- upper side two-sided structured : transparent film.

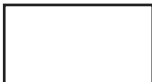
SPECIAL PRODUCTIONS

This supply program shows the standard articles. Deviant dimensions, thicknesses or colours can possibly be produced on request, in case, the following rules are followed :

1. For non standard articles, a supplement on the standard price is generally asked.
2. The minimum production quantity measures up to one complete charge. A charge contains 15 to 20 sheets. One should always order at least one complete production charge. The number of supplied sheets depends on the production results. Some sheets may contain minimal defaults.

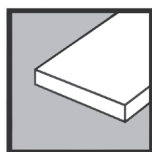
HALF SHEETS

The coloured sheets and specialities (except for metallic) are also available in half formats : 2030 x 1525 mm or 2000 x 1500 mm. The price is increased with 10%.



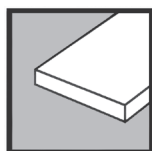
gegoten acrylaat
acrylate coulé
cast acrylate

PMMA



GLASHELDER
TRANSPARENT
TRANSPARENT

REF.	L x B x s	€/M ²
100-10000	3050 x 2030 x 3	59.41
100-10000	3050 x 2030 x 4	75.65
100-10000	3050 x 2030 x 5	90.04
100-10000	3050 x 2030 x 6	108.11
100-10000	3050 x 2030 x 8	151.02
100-10000	3050 x 2030 x 10	193.23
100-10000	3000 x 2050 x 12	247.40
100-10000	3000 x 2050 x 15	289.83
100-10000	3000 x 2050 x 20	413.35
100-10000	3000 x 2050 x 25	576.64

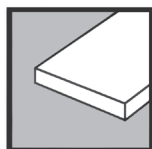


OPAAL
OPALIN
OPALE

REF.		L x B x s	€/M ²
101-27021	28%	3050 x 2030 x 3	65.54
101-27021	28%	3050 x 2030 x 4	83.42
101-27021	28%	3050 x 2030 x 5	99.29
101-27021	28%	3050 x 2030 x 6	119.17
101-27021	28%	3050 x 2030 x 8	158.56
101-27021	28%	3050 x 2030 x 10	202.93

Eveneens leverbaar / aussi livrable / also available:

100-27018 82%
100-27013 74%
100-27000 40%
100-27016 50%
100-27100 50% led system



FUMÉ
FUME
SMOKE

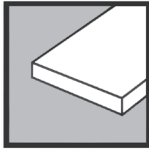
	REF.	L x B x s
grijs/gris/grey	100-16026	3050 x 2030 x 3
	100-16026	3050 x 2030 x 4
	100-16026	3050 x 2030 x 5
	100-16026	3050 x 2030 x 6
	100-16026	3050 x 2030 x 8
bruin/brun/brown	100-16036	3050 x 2030 x 5
	100-16036	3050 x 2030 x 6
	100-16036	3050 x 2030 x 8

prijs op aanvraag / prix sur demande / prices on request



gegooten acrylaat
acrylate coulé
cast acrylate

PMMA

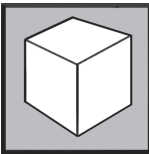


KLEUREN
COULEURS
COLOURS

Transluente kleuren: geel, ivoor, oranje, rood, paars, blauw en groen: s = 3 mm
Fluorescerende kleuren: geel, rood, blauw, paars, groen en oranje : s = 3 mm
Transparante kleuren: geel, rood, blauw, groen, oranje : s = 3 tot 8 mm
 glasslook : s = 10 mm
Gepigmenteerde kleuren: grijs, rood en blauw : s = 3 mm
 zwart : s = 3 tot 15 mm

Couleurs translucides: jaune, ivoir, orange, rouge, violet, bleu et vert: s = 3 mm
Couleurs translucides: jaune, rouge, bleu, violet, vert et orange: s = 3 mm
Couleurs transparentes: jaune, rouge, bleu, vert, orange : s = 3 jusqu'à 8 mm
 glasslook: s = 10 mm
Couleurs pigmentées: gris, rouge et bleu : s = 3 mm
 noir : s = 3 jusqu'à 15 mm

Translucent colors : yellow, ivory, orange, red, violet, blue et green: s = 3 mm
Fluorescent colors : yellow, red, blue, violet, green et orange: s = 3 mm
Transparent colors : yellow, red, blue, green, orange : s = 3 to 8 mm
 glasslook: s = 10 mm
Pigmented colors : grey, red et blue : s = 3 mm
 noir: s= 3 to 15 mm



BLOKKEN
BLOCS
BLOCS

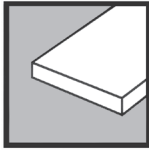
REF.	L x B x s
160-10001	2000 x 1200 x 30
160-10001	2000 x 1200 x 40
160-10001	2000 x 1200 x 50
160-10001	2000 x 1200 x 60
160-10001	2000 x 1200 x 80

prijs op aanvraag / prix sur demande / prices on request



gegoten acrylaat
acrylate coulé
cast acrylate

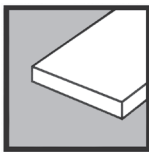
PMMA



GLASHELDER
TRANSPARENT
TRANSPARENT

DUAL SATIN

REF.	L x B x s	€/M ²
145-10000	3050 x 2030 x 3	92.87
145-10000	3050 x 2030 x 4	118.21
145-10000	3050 x 2030 x 5	140.68
145-10000	3050 x 2030 x 8	246.13
145-10000	3050 x 2030 x 10	301.43

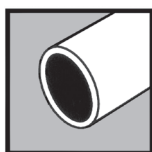


OPAAL
OPALIN
OPALE

DUAL SATIN

REF.	L x B x s	€/M ²
145-27014	3050 x 2030 x 3	97.54
145-27014	3050 x 2030 x 4	124.13
145-27014	3050 x 2030 x 6	193.94
145-27014	3050 x 2030 x 8	258.14
145-27014	3050 x 2030 x 10	295.49

kleuren op aanvraag / couleurs sur demande / colours on request



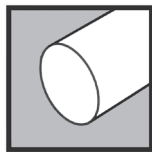
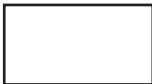
CENTRIFUGAAL GEGOTEN
COULE PAR CENTRIFUGATION
CENTRIFUGALLY CAST

D 45 - 300 mm : L = 2030 mm -30/+15 mm
D 350 - 457 mm : L = 3030 mm -30/+15 mm
D 400 mm : L = 2160 mm -30/+15 mm
D 500 mm : L = 2180 mm -30/+0 mm

Toleranties / tolérances / tolerances:

s: 2-3 mm +/- 20% D: 45 - 50 mm +1/-2%
4 mm +/- 15% D: 51 - 100 mm +1/-1.5%
>5 mm +/- 10% D: 102 - 300 mm +0.5/-1%

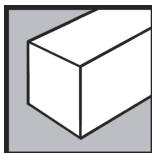
D	S €/M					
	3	4	5	6	8	10
44	48.66	53.53	58.41	69.37	76.90	-
50	42.45	56.40	54.18	80.32	110.78	125.98
51	54.75	58.84	62.88	80.96	113.01	129.04
58	58.84	62.68	71.81	83.78	118.68	135.13
60	48.19	51.78	58.66	86.08	-	140.39
64	53.32	55.99	62.19	92.71	116.18	149.93
70	53.63	56.41	71.00	94.74	141.23	156.80
76	76.67	79.94	84.80	96.35	150.53	171.81
80	65.47	67.08	72.39	103.66	157.25	179.56
90	67.55	86.03	77.42	121.74	179.56	194.29
100	67.53	71.83	80.66	126.52	174.68	218.29
102	86.03	94.94	103.66	133.48	188.09	229.42
110	72.60	99.62	87.58	135.13	197.59	203.53
115	91.91	106.49	93.61	143.03	207.51	243.22
120	90.19	92.90	96.03	150.33	218.29	250.73
125	92.74	96.36	105.71	160.89	225.21	263.92
127	109.16	121.54	125.78	164.13	231.60	264.32
130	112.57	124.56	129.04	168.17	237.15	268.58
134	116.04	127.61	135.52	174.68	223.47	275.08
139	118.68	110.09	120.89	169.96	242.64	296.18
150	102.69	116.00	123.10	192.18	247.88	311.63
153	128.61	143.03	160.89	204.31	261.69	322.39
160	120.39	132.10	137.81	215.03	258.76	309.26
164	152.76	163.73	173.04	215.47	297.83	349.11
168	163.52	149.53	179.56	218.29	305.93	370.51
172	168.41	180.14	185.42	234.24	313.04	379.97
185	174.06	185.42	153.26	263.92	328.66	400.88
200	153.27	147.27	164.66	249.03	316.07	407.04
212	191.29	207.51	223.98	301.06	382.43	462.56
220	192.71	182.35	195.90	303.92	379.97	478.58
230	198.21	222.15	201.28	322.39	397.41	516.91
240	198.61	184.40	211.38	327.22	419.97	541.91
250	-	199.39	226.55	341.04	465.30	483.48
270	-	218.62	280.15	350.99	453.43	552.81
300	-	261.36	284.62	315.26	456.72	598.71
350	-	273.68	379.32	441.30	692.04	849.75
400	-	299.14	380.31	505.76	595.64	762.15
457	-	-	699.17	706.81	-	1,270.59
500	-	-	504.99	712.00	879.93	1,143.43



RONDE VOLSTAVEN TRANSPARENT
BARRES PLEINES RONDES TRANSPARENT
FULL ROUND RODS TRANSPARENT

D < 6: L = 1000 mm
D = 6-100: L = 1000 / 2000 mm
D > 100: L = 1000 mm

D	€/M	D	€/M
2	7.89	35	65.55
3	6.97	36	70.52
4	6.05	38	73.44
5	4.05	40	85.59
6	4.87	45	102.50
7	5.08	50	124.99
8	6.43	55	152.86
9	7.13	60	165.02
10	8.27	65	196.58
11	8.50	70	219.65
12	11.40	75	246.35
13	12.00	80	275.53
14	12.32	85	333.77
15	16.37	90	365.28
16	18.99	95	406.56
17	17.66	100	439.31
18	18.53	110	613.51
19	19.13	120	958.79
20	23.45	130	1,207.63
21	25.18	140	1,468.56
22	25.78	150	1,674.92
23	26.78	160	2,306.00
24	27.66	170	2,560.82
25	35.18	180	2,670.14
26	36.74		
27	37.61		
28	38.42		
30	48.58		
32	51.17		



VIERKANTSTAVEN TRANSPARENT
BARRES CARREES TRANSPARENT
SQUARE RODS TRANSPARENT

D = 6-100: L = 1000 / 2000 mm
D = 100-200 L = 1000 mm

D	€/M	D	€/M	D	€/M	D	€/M
6	7.85	30	52.42	80	297.14	160	1,954.80
8	9.05	35	60.63	85	386.14	170	2,353.01
10	8.82	40	76.46	90	392.17	180	2,715.01
12	11.46	45	111.02	95	476.64	190	3,197.68
15	16.48	50	123.91	100	513.88	200	3,499.35
18	21.48	55	174.97	110	653.57		
20	25.18	60	183.42	120	874.84		
22	30.53	65	235.30	130	1,110.14		
25	37.07	70	230.40	140	1,375.61		
28	46.70	75	289.61	150	1,541.35		